

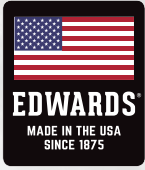


# 25 TON

## DUAL STATION

**POWER LINK** HYDRAULIC TOOL

**NEW FROM EDWARDS**



# 25 TON

# DUAL STATION

**POWER LINK** HYDRAULIC TOOL



## FLEXIBILITY

- **Two workstations:**
  - **Standard (1)** – Punch
  - **Open (1)** – Customize your 25 Ton Dual Station with optional Attachments
- 9 interchangeable Attachments available to tailor the 25 Ton Dual Station to your needs
- 7 optional Accessories available to increase precision and efficiency

## PRODUCTIVITY

- Requires an EDWARDS Ironworker with PowerLink System or a Portable Power Unit to operate
- Optimized workstation heights for improved efficiency
- Electric foot pedal with integrated jog control
- 20' quick-connect hose for simple “plug & play” operation

## SAFETY

- ANSI B11.5-1988(02) Compliant Guarding

## PERFORMANCE

- Durable, heavy-duty, Made In USA steel construction
- Vertical movement produces even pressure resulting in precise punching and shearing with minimal distortion that results in extended tooling life
- Punches are easily changeable, long-lasting and available from 1/8” to 4” diameters with square, oblong, hex, metric, and custom shapes

## SPECIFICATIONS

Punch Rating (tons)	25
Punch Capacity (in.)	1 diam. in 5/16 mild steel
Punch Work Height (in.)	36-3/4
Punch Throat Depth (in.)	5
Punch Stroke (in.)	1
Open Station Work Height (in.)	34-3/4
Open Station Throat Depth (in.)	5
Product Dimensions (in.)	25 x 34-1/2 x 51
Shipping Dimensions (in.)	30 x 48 x 57
Weight (lbs.)	836

## STOCK # PRODUCT DESCRIPTION

HAT2500	25 Ton Dual Station
HAT2510	25 Ton Dual Station and Portable Power Unit 1 Phase, 230 Volt
HAT2520	25 Ton Dual Station and Portable Power Unit 3 Phase, 230 Volt
HAT2530	25 Ton Dual Station and Portable Power Unit 3 Phase, 460 Volt



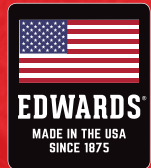


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# DUAL STATION

**POWER LINK** HYDRAULIC TOOL

**POWER LINK**



**POWER LINK**

## PLUG IN. POWER UP.



**25 TON**  
DUAL STATION



**20 TON**  
HORIZONTAL PRESS



**20 TON**  
RADIUS ROLLER



**10 TON**  
BENDER



**20 TON**  
SHOP PRESS



**40 TON**  
SHOP PRESS



**60 TON**  
SHOP PRESS



**110 TON**  
SHOP PRESS

**THE EXCLUSIVE EDWARDS POWERLINK™ SYSTEM TURNS YOUR IRONWORKER INTO A POWER SOURCE FOR OUR EVER INCREASING LINE OF HYDRAULIC TOOLS.**

- Simply Plug In & Power Up any of our ever-increasing line of Hydraulic Tools into your EDWARDS Ironworker to expand your fabrication capabilities
- 50 to 120 Ton Ironworkers offered with optional factory installed PowerLink System

- PowerLink System comes standard on Elite Ironworkers
- The EDWARDS Portable Power Unit is an additional power source with the PowerLink System

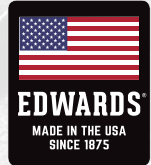


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**POWER LINK** HYDRAULIC TOOL

**POWER LINK**



### PUNCH

Max Capacity: 1" diam. In 5/16" mild steel



### OPEN WORKSTATION

Accepts 9 interchangeable Attachments to tailor the Dual Station to your needs

*(Shown with 7" Brake with 4-Way Die installed)*

**POWER LINK**

Requires and EDWARDS Ironworker with PowerLink System or a Portable Power Unit to operate



EDWARDS—MADE IN THE USA SINCE 1875



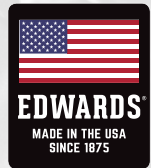


# 25 TON

# DUAL STATION

**POWER LINK** HYDRAULIC TOOL

**POWER LINK**



## PRODUCTIVITY

Optimized workstation heights  
for improved efficiency



## SAFETY

ANSI B11.5-1988(O2)  
Compliant Guarding

## PERFORMANCE

Punches are easily changeable, long-lasting and  
available from 1/8" to 4" diameters along with  
square, oblong, hex, metric, and custom shapes



# 25 TON

# DUAL STATION



## POWER LINK HYDRAULIC TOOL

### ATTACHMENTS



#### STANDARD PUNCH ASSEMBLY

- Accommodates punch & dies sets from 1/8" to 1-1/16" diameter
- Can be used as a secondary Punch Workstation on any Edwards Ironworker on any Edwards Ironworker with an Open Workstation

AC1023-1\*



#### OVERSIZE PUNCH ASSEMBLY

- Accommodates punch & die sets in various shapes and sizes from 1" up to 1-9/16"
- Replaces Standard Punch Assembly or can be used as a secondary Punch Workstation

AC1027\*



#### 241 PUNCH ASSEMBLY

- Accommodates punch & die sets in various shapes and sizes from 1" up to 4"
- Punch large holes and slots in anything from heavy sheet metal to steel beams

AC1055-1\*



#### ANGLE NOTCHER

- Take precise 92° notch out of mild steel up to 3" x 3" x 1/4"
- Allows for an easy 90° to create a steel frame

AC1014\*



#### COPER NOTCHER

- Versatile Attachment that removes anything from a small nibble to a large notch out of Flat Bar or Angle Iron
- Integrated alignment slots on the safety guarding easily allow for 45° shearing on Angle Iron to speed up your fabrication process

AC1012\*



#### PIPE NOTCHER HOUSING

- Make clean 90° saddle joint connections quickly and easily
- Compatible with all Edwards Ironworkers
- Contact Edwards for custom dies to match your project
- Pipe Notcher Dies sold separately

AC0925\*



#### MULTI SHEAR

- Designed to shear flat bar up to 1/4" x 6" and angle iron up to 2" x 2" x 1/4"
- Shears solid round bar 1/4", 3/8", 1/2", 3/4" and 13/16" square bar

AC1075



#### ROD SHEAR

- Shear solid round rod easily with the Rod Shear
- Handles 1/4", 3/8", 1/2", 5/8", 3/4" and 1" solid round bar

AC1074



#### 7" BRAKE WITH 4-WAY DIE

- Fabricate brackets, frames, pans and tanks with this Brake with 4-Way Die
- Includes a standard punch that allows 1/16", 1/8", 3/16" and 1/4" material to be formed to a 90° angle

AC1033

### ACCESSORIES



#### GAUGING TABLE KIT

- 3/8" thick, 12" x 16" table that adds precision to your Punch Workstation
- Compatible with both Standard and Oversized Pedestal Die Tables
- Adjustable fences and handles quickly and easily guide your material for perfect repeatable actions

AC0902-1



#### STRIPPER REDUCING PLATE

- Designed to minimize distortion on thinner gauge materials when using 1/2" punches & dies set or smaller

AC1914-1



#### URETHANE STRIPPER

- Minimize material distortion when working with light gauge material

AC1099



#### QUICK CHANGE PUNCH ASSEMBLY

- Increase your efficiency by saving time and money with the Quick Change Punch Assembly.
- Accepts both Standard and Oversize Punch & Die Sets

AC1001



#### PRESS BRAKE BACK GAUGE

- Speed up production on repeatable bends by providing an adjustable stop for the various size Brake Attachments
- A positive stop attachment that is fitted to the back of the Ironworker ensures accurate bending

PR135



#### PUNCH & DIE STARTER SET

- Includes 8 standard round punch & die sets selected to accommodate the most commonly used bolts
- Sized in 1/8" increments from 3/16" to 1-1/16" with 1/32" clearance
- See catalog page 68-71 for additional Punch & Die Sets

PD1000

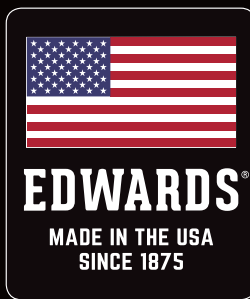
\*IMAGE NOTE: Guarding removed for clarity







**BUILD YOUR LEGEND™**



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**SALES@IRONWORKERSCANADA.COM**  
**Toll-Free: 1-(833) 399-5395**